

# ADVANCED INDUSTRIAL

HIGH PERFORMANCE PLASTIC SHAPES // PRECISION CNC MACHINED COMPONENTS



## Technical Data Sheet

### DELTRIN® 100AF natural full strength - Stock Shapes (rods, plates, tubes)

**Chemical Designation**

POM-H (Polyacetal (Homopolymer))

**Colour**

brown

**Density**

1.54 g/cm<sup>3</sup>

**Fillers**

PTFE fibres

The values in this data sheet are tested on a dimension outside of the standard reference dimension (rod Ø 40-60 mm).

**Main features**

- excellent wear properties
- low static friction
- high mechanical load capacity
- good machinability

**Target Industries**

- conveyor technology
- automotive industry
- business machines
- heavy duty industry
- printing machines
- packaging and paper machinery

Mechanical properties	condition	value	unit	test method	comment
Modulus of elasticity (tensile test)	@ 73 °F	225,000	psi	ASTM D 638	
Tensile strength at yield	@ 73 °F	6394	psi	ASTM D 638	
Elongation at break (tensile test)		12.4	%	ASTM D 638	
Flexural strength	@ 73 °F	11,300	psi	ASTM D 790	
Modulus of elasticity (flexural test)		410,000	psi	ASTM D 790	
Compression strength	@ 73° F, 10% strain	12,900	psi	ASTM D 695	
Compression strength	@ 73° F, 1% Strain	2,800	psi	ASTM D 695	
Compression modulus	@ 73 °F	295,000	psi	ASTM D 695	
Impact strength (Izod)	@ 73 °F	0.75	ft-lbs/in	ASTM D 256	
Rockwell hardness	M Scale (R Scale)	77 (115)		ASTM D 785	
Thermal properties	condition	value	unit	test method	comment
Melting temperature		347	°F	-	1)
Deflection temperature	@ 66 psi	334	°F	ASTM D 648	2)
Deflection temperature	@264 psi	244	°F	ASTM D 648	3)
Service temperature	Intermittent	300	°F	-	
Service temperature	Long Term	185	°F	-	
Other properties	condition	value	unit	test method	comment
Moisture absorption	@ 24 hrs, 73 °F	0.12	%	ASTM D 570	

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